

Western Michigan

A Region that is Rapidly Developing as a Fruit Growing and General Farming Section

APPLE STORAGE WAREHOUSE AT EMPIRE.

That is clean, fresh and unadulterated. When milk and cream are held at a temperature not to exceed 55 degrees F., and the central lobe is held so that it exceeds the 16 per cent. limit of moisture.

The enrichment of such milk as this results in high grade products. It is another of the big tests that it takes to insure to prospective consumers. And remember this: No stock company or private creamery ever yet was able to control the quality of butter by controlling every step back to the feed before the milk is produced. Consequently private owned creamery can make such butter as cooperative butter.

Free Cakes Exports Fall.

There is a certain state article of butter made in one of the highest grade exports to the United States. The college creamery equipment is perfect as an experienced season and money can be met. Yet local buyers say the butter coming out of creamery small, depending on used to be always even fairly good butter. Sometimes it is downright poor. The butter makers are to be blamed for this creamery is compelled to use milk and cream brought from a very considerable amount of farm to always under control as the way the ice is fed and cared for, as to the quality of the cream and the milk, and the milk collected, handled, and cared for and delivered.

It is not enough that the inherent quality is high. The quality must be of such a nature that it is desirable by the public. Consequently a system of brands and labels has been developed, and the educational process covering years the public as well as dealers have been taught to demand this brand as a very considerable amount of the brand sells the product without advertising. It is therefore the product of the creamery is made, the brand selling the product without advertising. It is therefore the product of the creamery is made, the brand selling the product without advertising.

Co-Operative Farm Products Marketing

How It is Done in Europe and May Be Done in America to the Profit of Both Farmer and Consumer

By MATTHEW B. DUDGEON

CO-OPERATIVE LESSONS LEARNED IN IRELAND

Dublin, Ireland.—There is no magic in cooperation. It is not a new word for economic life. Cooperative concerns because they employ good business methods and make cooperative marketing a good business and intelligence agency. It is not a new word for economic life. Cooperative concerns because they employ good business methods and make cooperative marketing a good business and intelligence agency.

CO-OPERATIVE LESSONS LEARNED IN IRELAND

Dublin, Ireland.—There is no magic in cooperation. It is not a new word for economic life. Cooperative concerns because they employ good business methods and make cooperative marketing a good business and intelligence agency. It is not a new word for economic life. Cooperative concerns because they employ good business methods and make cooperative marketing a good business and intelligence agency.

Western Michigan

A Region that is Rapidly Developing as a Fruit Growing and General Farming Section

APPLE STORAGE WAREHOUSE AT EMPIRE.

That is clean, fresh and unadulterated. When milk and cream are held at a temperature not to exceed 55 degrees F., and the central lobe is held so that it exceeds the 16 per cent. limit of moisture.

The enrichment of such milk as this results in high grade products. It is another of the big tests that it takes to insure to prospective consumers. And remember this: No stock company or private creamery ever yet was able to control the quality of butter by controlling every step back to the feed before the milk is produced. Consequently private owned creamery can make such butter as cooperative butter.

Free Cakes Exports Fall.

There is a certain state article of butter made in one of the highest grade exports to the United States. The college creamery equipment is perfect as an experienced season and money can be met. Yet local buyers say the butter coming out of creamery small, depending on used to be always even fairly good butter. Sometimes it is downright poor. The butter makers are to be blamed for this creamery is compelled to use milk and cream brought from a very considerable amount of farm to always under control as the way the ice is fed and cared for, as to the quality of the cream and the milk, and the milk collected, handled, and cared for and delivered.

It is not enough that the inherent quality is high. The quality must be of such a nature that it is desirable by the public. Consequently a system of brands and labels has been developed, and the educational process covering years the public as well as dealers have been taught to demand this brand as a very considerable amount of the brand sells the product without advertising. It is therefore the product of the creamery is made, the brand selling the product without advertising. It is therefore the product of the creamery is made, the brand selling the product without advertising.

Co-Operative Farm Products Marketing

How It is Done in Europe and May Be Done in America to the Profit of Both Farmer and Consumer

By MATTHEW B. DUDGEON

CO-OPERATIVE LESSONS LEARNED IN IRELAND

Dublin, Ireland.—There is no magic in cooperation. It is not a new word for economic life. Cooperative concerns because they employ good business methods and make cooperative marketing a good business and intelligence agency. It is not a new word for economic life. Cooperative concerns because they employ good business methods and make cooperative marketing a good business and intelligence agency.

CO-OPERATIVE LESSONS LEARNED IN IRELAND

Dublin, Ireland.—There is no magic in cooperation. It is not a new word for economic life. Cooperative concerns because they employ good business methods and make cooperative marketing a good business and intelligence agency. It is not a new word for economic life. Cooperative concerns because they employ good business methods and make cooperative marketing a good business and intelligence agency.

NEW NECKWEAR STYLE

GREATER VARIETY NOW THAN FOR MANY SEASONS.

Taffeta, in the Prettiest of Colors, as Popular as Ever—High Stand- ing Medial Collar Also Much Liked.

Even to give a general description of the new neckwear is difficult, because there is such a wide range of styles. One might say that the list starts with the plain flare collar and ends with a soft vest once to be in length are these accessories that make up the new neckwear.

AS DAD CLASSIFIED GOLFER

Probably He Had Played the Game and Knew the Temptation to Exaggerate.

"Pop," said the son, who had called one afternoon at one of the golf clubs, "is a man a pretty good golfer with a few tricks up his sleeve?" "Just a novice, my son."

"Well, if he knocks the ball 175 yards, that is a pretty good feat. You, pop, what do you know of golf?" "I can do that, my boy."

"You are a swell, awful good. You are a swell, awful good, 'Tommy,'" replied pop, "and you are a swell and his eyes on the baseball story."

THEir VEGETABLE COMPOND

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

NOT A MIRACLE

Just plain common sense. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

Walcoat of Net and Taffeta.

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

REALLY A FORM OF SANDAL

Lace Top Shoes Highly Desirable Accessories. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

FASHIONED LINGERIE

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

To Pipe Smokers

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

LOSING HOPE WOMAN VERY ILL

Finally Restored To Health By Lydia E. Pinkham's Vegetable Compound.

By Wm. H. Van Ryn

AUTHOR OF THE CITY THAT WAS ETC.

ILLUSTRATED BY Harry R. Grissinger

COPYRIGHT 1912 BOBBS-MERRILL CO.

Lameness

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

SLAVORY OF COLONIAL DAYS

More Than Half A Million Whites Were Held In Bondage During The Period.

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

HOW TO PLACE THE MIRROR

One Should Be Hung in a Dark Hall Where It Will Serve a Triple Purpose.

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

TO PIPE SMOKERS

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

SLAVORY OF COLONIAL DAYS

More Than Half A Million Whites Were Held In Bondage During The Period.

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

TO PIPE SMOKERS

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

CASTORA

For Infants and Children.

The Kind You Have Always Bought

Bears the Signature of **Wm. D. Foster**

Always Bought In Use For Over Thirty Years

CASTORA

Promotes Digestion, Cheerfulness, and Strength. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

Those Who Rely on

the great home remedy which has proved its power to relieve safely and speedily the minor ailments arising from indigestion or irregular action of the organs of the digestive tract, such as indigestion, suffering, and able to ward off the attacks of serious sickness.

BEECHAM'S PILLS

never disappoint those who take them. They help the digestion, stimulate the liver, clear the kidneys and regulate the bowels. By purifying the blood they increase cheerfulness and create confidence in action dependent on health and strength, those who know Beecham's Pills.

Enjoy Life

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

Watch Your Colts

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

SPECIAL TO WOMEN

The most economical, cleansing and germicidal of all antiseptics is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

DR. J. D. KELLOGG'S ASTHMA

Remedy for the prompt relief of Asthma and Hay Fever. Ask your Druggist for it. Write for FREE SAMPLE, WINTHROP & TRIMCO, L.L. BUFFALO, N.Y.

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

FREE TO ALL SUFFERERS

DR. MARSHALL'S CATARRH SHALFERS

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

Dr. Pierce's Favorite Prescription

It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system. It is a healthful, strengthening, and invigorating food, and is a great tonic for the system.

